

SOUTH PRODUCTION NOTES

September 20, 2014
Midnight Shift

BASF EMPLOYEES
82 Last Recordable
443 Last Lost Time

Continue to Record Fines on Green Sheet

#1 MED / AI-4190:

Make 2 batches and take samples to the lab to be tested on Saturday morning.

Midnight shift:

Day shift: Continued cleaning spiral elevator.

Afternoon shift: Finished cleaning and had trouble lighting the dryer/work order is in. AI sand drums are on pallet across from #1 RC.

#1 RC / AI-5637 next:

Down-Work scheduled on calciner the weeks of 9/22 and 9/29.

Midnight shift:

Day shift: Off-maintenance work on Saturday.

Afternoon shift: No activity.

Exhaust to Trimer

#2 MED line / Cu-0860:

Continue. Add in the wet mix. Continue with the Bindzil 2034, SAP # 50363317).

Midnight shift: Continued.

Day Shift: Running out of Cu-3818. Do not use lot 476. J Bodman

Afternoon Shift:

#2 RC/ Cu-0860:

Continue to feed the calciner.

Midnight Shift:

Day Shift:

Afternoon shift: Continued.

Exhaust to F1

#3 MED / D-1794:

Continue On. Continue. Add in the wet mix from the cart and any drums as we go.

Grease the end seals once a shift. Lot 42/Bags 7-9 will be remade at end of run- B Grodecki.

Midnight Shift:

Day shift: Continued. 2 pallets of milled recycle material at North end needs brought over.

Afternoon Shift: Continued.

#3 RC / D-1794:

Continue when feed is available.

Midnight shift:

Day shift:

Afternoon Shift: Continued.

Need to exhaust to CTO

New Pfaudler / D-1145 SNAP/V-2045 Next:

Done. All carts are cleaned and taken back to the harrop kiln storage area.

Midnight shift:

Day shift:

Afternoon Shift: No activity- We have a clean out sheet.

National Dryer / D-1145 SNAP:

Finished. Will need to vacuum the dryer this weekend in preparation for soda blasting Monday.

Midnight Shift:

Day shift:

Afternoon Shift: Started cleaning.

#4 RC / D-1145 SNAP:

Restarting calciner to finish the last SNAP impreg batches.

Midnight Shift:

Day shift:

Afternoon Shift: Continued.

Exhaust to 4A DC

#5 RC / Cu-3818:

Continue to feed. W.O.W. for inspection of the 5A roto-lock (possibly worn paddles). (RS 9/8/14) – When run is complete. Hold for instructions from Bodmann. Cu 3818 should be next. Copper Carbonate-do not use World Metals.

Midnight Shift:

Day shift: Continued. Run until 6am Saturday-Comp. lot and send to lab.

Afternoon shift: Continued.

Exhaust to 5A DC

Abbe Blender / 5206:

ONLY run Abbe on off shifts and weekends.

Midnight shift:

Day shift:

Afternoon Shift: Started 2nd half of shift.

#6 RC / D-5206

Continue when we have feed and can run the Abbe.

Midnight shift:

Day Shift:

Afternoon shift: Fed the last buggy at 5 pm. Calciner kicked out and will not relight. Work order is in.

Exhaust to Sly Scrubber

Tower 3 / Cu-1986:

Continue On. Tower 3 will be unloaded if we have enough line space and will need washed out.

Midnight Shift:

Day shift:

Afternoon shift: Continued.

Tower 6 / Cu-0860:

Continue on. Will hold until we get more drum liners in.

Midnight Shift:

Day shift:

Afternoon shift: Continued.

North Screener / Cu-1986:

Continue On.

Midnight shift:

Day shift: Down-Out of liners.

Afternoon shift: Will not get liners until Monday.

South Screener / Cu 0860 :

Continue On.

Midnight shift:

Day shift: Down-out of liners.

Afternoon Shift: Will not get liners until Monday.

#2662 (west) Pill Machine / AI-3915 T 5/32:

Midnight shift:

Day Shift:

Afternoon shift: Down until 3rd shift.

#2664 (east) Pill Machine / AI-3915 T 5/32:

Midnight shift:

Day shift:

Afternoon shift: Down until 3rd shift.

Old Pfaudler / Clean for D-1795:

Hold, D-1795 impregs coming soon

Midnight Shift: Hold

Day Shift: Hold

Afternoon shift: Hold

PK Blender / Selexsorb next:

We are going to start making the Selexsorb. Weigh all the bags off the PK.19 of 25 batches made of 3915 pill mix-we will make later, DC bag-house pressure drop issues are resolved-monitor.

Midnight Shift:

Day shift:

Afternoon shift: Started making batches after emptying the DC/removing nozzles and rinsing out the PK.

TK #2 / V-2010:

NOTE: all tunnel kiln personnel need to remove their belongings from their respective TK Racal lockers. Chuck Evans will have new Racal/PAPR lockers assigned to TK operators by the PPE shelves in building 17. See Chuck or your GL for details.

Midnight shift:

Day Shift:

Afternoon shift: Continued.

TK #4 / Cu 0540 next (Sterotex screening for now):

This kiln is off.

Midnight shift: No activity

Day Shift:
Afternoon shift:

Building 27 Belt Filter / S1-S1 trial:

No activity. The ceilings in building 27 will be painted next week everywhere but the horne machine area.

Midnight shift:

Day shift:

Afternoon Shift: No activity.

Priorities 1 through 10 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.

- 1) Reduction Towers
- 2) Reduction Tower Screeners (if liners arrive)
- 3) #3 Line/#3RC
- 4) South PK
- 5) #1 Line
- 6) #2 Line/#2RC
- 7) #5 RC
- 8) West Pfaudler clean up & V-2045 soln make up
- 9) #4 RC, Clean up for Selexsorb AS
- 10) Horne Tableting
- 11) Abbe/#6RC

To-Do items:

Cu-0860 inserts can be placed in the oven in B-31 lab for 2 hours then poke out inserts with paperclip-per Bob Priscak. (keep working on these)

Monday, 9/22/14, they will be painting the ceiling in Building 27. They will start by Tank 107.